

DiffuseFLEX

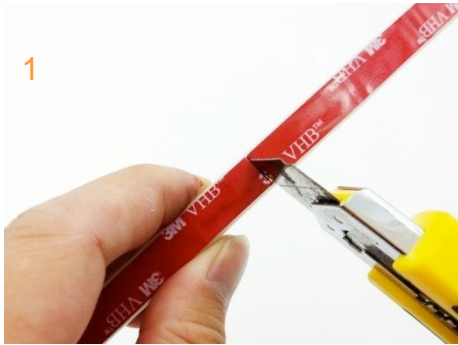
Cutting/Soldering and Waterproofing Guide



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1 - Use a knife to split off the 3M tape where you want to cut (approx. every 50mm interval)



2 - Peel off the 3M tape, and find the cut point.



3 - Use the knife or scissors to cut off the strip at the middle of the cut



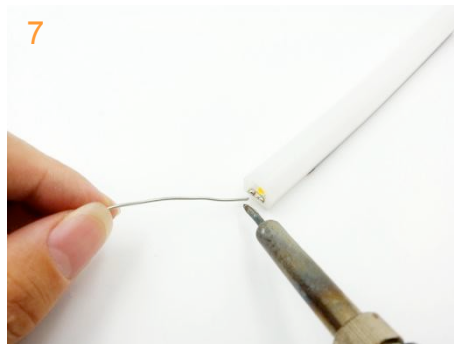
4 - It is now separated in two strips. The soldering pad is available at both strips, you can block one strip with the end caps and solder the lead wire to another strip, please follow step 5-->



5 - Using the knife, carefully remove the silicone on the soldering pads.



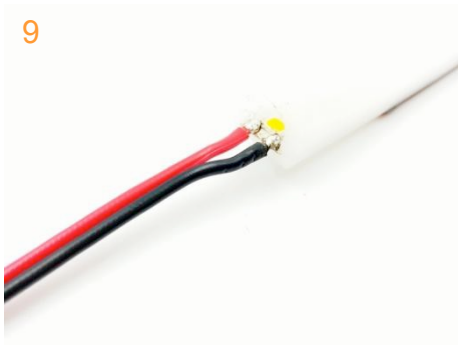
6 - Ensure the soldering pad is clean.



7 - Put tin on the soldering pad.



8 - Solder the wire on the strip.



9 - Well done. Now, you can light the strip up. Please follow step 10 to make it waterproof



10 - Thread both end caps into the wire, inner end cap first and then outer end cap.



11 - Put glue on the inner end caps.

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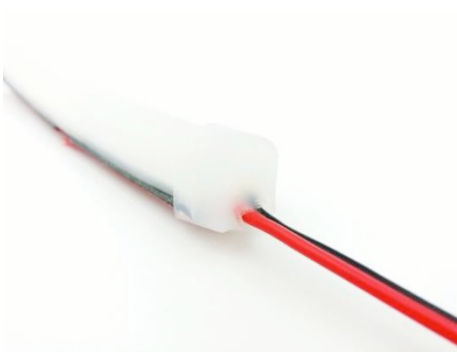
12 - Attach the inner end caps with the strip.



13 - Put glue on the inner end caps.



14 - Clean the glue vestige on the wire.



15 - Complete.

We can produce customized lengths for the DiffuseFLEX.

Please contact us to obtain a quote.

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Thank you

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